1. MATERIAL AND SUPPLY COMPANY IDENTIFICATION

Product name: Red OEM Coolant Concentrate

Synonyms
Red OEM Coolant Concentrate

HS Code: 3820.00.00

Product Code
COOLRED

Supplier: Penrite Oil Company Pty Ltd
ABN: 25 005 001 525
Street Address: Australia: 110-116 Greens Road Dandenong South VIC 3175
New Zealand: 75 Lady Ruby Drive East Tamaki Auckland 2013

Telephone: Australia: 1300 736 748; New Zealand: 0800 533 698
Facsimile: Australia: 1800 736 748; New Zealand: 0800 533 698

Emergency Telephone number: Australia: 1300 736 748; New Zealand: 0800 533 698

2. HAZARDS IDENTIFICATION

This material is hazardous according to health criteria of Safe Work Australia.

Signal Word
Warning

Hazard Classifications
Acute Toxicity - Oral - Category 4
Specific Target Organ Toxicity (Repeated Exposure) - Category 2

Hazard Statements
H302 Harmful if swallowed.
H373 May cause damage to organs through prolonged or repeated exposure.

Prevention Precautionary Statements
P102 Keep out of reach of children.
P103 Read label before use.
P260 Do not breathe dust, fume, gas, mist, vapours or spray.
P264 Wash hands, face and all exposed skin thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.

Response Precautionary Statements
P101 If medical advice is needed, have product container or label at hand.
P301+P310 IF SWALLOWED: Immediately call a POISON CENTRE or doctor/physician.
P314 Get medical advice/attention if you feel unwell.
P330 Rinse mouth.

**Storage Precautionary Statement**
Not allocated

**Disposal Precautionary Statement**
P501 Dispose of contents/container in accordance with local, regional, national and international regulations.

**Poison Schedule**: S5. Caution

**DANGEROUS GOOD CLASSIFICATION**
Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".

Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

### 3. COMPOSITION INFORMATION

<table>
<thead>
<tr>
<th>CHEMICAL ENTITY</th>
<th>CAS NO</th>
<th>PROPORTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol</td>
<td>107-21-1</td>
<td>&gt;60 %</td>
</tr>
<tr>
<td>Denatonium benzoate</td>
<td>3734-33-6</td>
<td>&lt;1 %</td>
</tr>
<tr>
<td>Ingredients determined to be Non-Hazardous</td>
<td>-</td>
<td>Balance</td>
</tr>
</tbody>
</table>

### 4. FIRST AID MEASURES

If poisoning occurs, contact a doctor or Poisons Information Centre (Phone Australia 131 126, New Zealand 0800 764 766).

**Inhalation**: Remove victim from exposure - avoid becoming a casualty. Remove contaminated clothing and loosen remaining clothing. Allow patient to assume most comfortable position and keep warm. Keep at rest until fully recovered. Seek medical advice if effects persist.

**Skin Contact**: If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. If swelling, redness, blistering or irritation occurs seek medical assistance.

**Eye contact**: If in eyes wash out immediately with water. In all cases of eye contamination it is a sensible precaution to seek medical advice.

**Ingestion**: Rinse mouth with water. If swallowed, do NOT induce vomiting. Give a glass of water to drink. Never give anything by the mouth to an unconscious patient. If vomiting occurs give further water. Immediately call Poisons Centre or Doctor.

**PPE for First Aiders**: Wear safety shoes, overalls, gloves, safety glasses. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Notes to physician**: Treat symptomatically.

### 5. FIRE FIGHTING MEASURES
Safety Data Sheet

Hazchem Code: Not applicable.

Suitable extinguishing media: If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

Specific hazards: Combustible liquid.

Fire fighting further advice: On burning or decomposing may emit toxic fumes. Fire fighters to wear self-contained breathing apparatus and suitable protective clothing if risk of exposure to vapour or products of combustion or decomposition.

6. ACCIDENTAL RELEASE MEASURES

SMALL SPILLS
Wear protective equipment to prevent skin and eye contamination. Avoid inhalation of vapours or dust. Wipe up with absorbent (clean rag or paper towels). Collect and seal in properly labelled containers or drums for disposal.

LARGE SPILLS
Clear area of all unprotected personnel. Slippery when spilt. Avoid accidents, clean up immediately. Wear protective equipment to prevent skin and eye contamination and the inhalation of vapours. Work up wind or increase ventilation. Contain - prevent run off into drains and waterways. Use absorbent (soil, sand or other inert material). Collect and seal in properly labelled containers or drums for disposal. If contamination of crops, sewers or waterways has occurred advise local emergency services.

Dangerous Goods - Initial Emergency Response Guide No: Not applicable

7. HANDLING AND STORAGE

Handling: Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols.

Storage: Store in a cool, dry, well-ventilated place and out of direct sunlight. Store away from foodstuffs. Store away from incompatible materials described in Section 10. Store away from sources of heat and/or ignition. Keep container standing upright. Keep containers closed when not in use - check regularly for leaks.

Classified as a C2 (COMBUSTIBLE LIQUID) for the purpose of storage and handling, in accordance with the requirements of AS 1940. Refer to State Regulations for storage and transport requirements.

This material is a Scheduled Poison Schedule 5 (Caution) and must be stored, maintained and used in accordance with the relevant regulations.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

National occupational exposure limits:

<table>
<thead>
<tr>
<th></th>
<th>TWA ppm</th>
<th>TWA mg/m3</th>
<th>STEL ppm</th>
<th>STEL mg/m3</th>
<th>NOTICES</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene glycol (particulate)</td>
<td>-</td>
<td>10</td>
<td>-</td>
<td>-</td>
<td>Sk</td>
</tr>
<tr>
<td>Ethylene glycol (vapour)</td>
<td>20</td>
<td>52</td>
<td>40</td>
<td>104</td>
<td>Sk</td>
</tr>
</tbody>
</table>

As published by Safe Work Australia.

TWA - The time-weighted average airborne concentration over an eight-hour working day, for a five-day working week over an entire working life.

STEL (Short Term Exposure Limit) - the average airborne concentration over a 15 minute period which should not
be exceeded at any time during a normal eight-hour workday.

‘Sk’ Notice - absorption through the skin may be a significant source of exposure. The exposure standard is invalidated if such contact should occur.

These Exposure Standards are guides to be used in the control of occupational health hazards. All atmospheric contamination should be kept to as low a level as is workable. These exposure standards should not be used as fine dividing lines between safe and dangerous concentrations of chemicals. They are not a measure of relative toxicity.

If the directions for use on the product label are followed, exposure of individuals using the product should not exceed the above standard. The standard was created for workers who are routinely, potentially exposed during product manufacture.

**Biological Limit Values:** As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

**Engineering Measures:** Ensure ventilation is adequate to maintain air concentrations below Exposure Standards. Use only in well ventilated areas. Use with local exhaust ventilation or while wearing appropriate respirator. Vapour heavier than air - prevent concentration in hollows or sumps. Do NOT enter confined spaces where vapour may have collected.

**Personal Protection Equipment:** SAFETY SHOES, OVERALLS, GLOVES, SAFETY GLASSES.

Personal protective equipment (PPE) must be suitable for the nature of the work and any hazard associated with the work as identified by the risk assessment conducted.

When handling individual retail packs no personal protection equipment is required.

Wear safety shoes, overalls, gloves, safety glasses. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Hygiene measures:** Keep away from food, drink and animal feeding stuffs. When using do not eat, drink or smoke. Wash hands prior to eating, drinking or smoking. Avoid contact with clothing. Avoid eye contact and skin contact. Avoid inhalation of vapour, mist or aerosols. Ensure that eyewash stations and safety showers are close to the workstation location.

### 9. PHYSICAL AND CHEMICAL PROPERTIES

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Form:</strong></td>
<td>Liquid</td>
</tr>
<tr>
<td><strong>Colour:</strong></td>
<td>Orange - red</td>
</tr>
<tr>
<td><strong>Odour:</strong></td>
<td>Characteristic</td>
</tr>
<tr>
<td><strong>Solubility:</strong></td>
<td>Soluble in water</td>
</tr>
<tr>
<td><strong>Density:</strong></td>
<td>1.116 - 1.136 g/cm³ @ 20°C</td>
</tr>
<tr>
<td><strong>Relative Vapour Density (air=1):</strong></td>
<td>&gt;1</td>
</tr>
<tr>
<td><strong>Vapour Pressure (20 °C):</strong></td>
<td>0.01 kPa (Ethylene glycol)</td>
</tr>
<tr>
<td><strong>Flash Point (°C):</strong></td>
<td>&gt;120</td>
</tr>
<tr>
<td><strong>Flammability Limits (%):</strong></td>
<td>3 - 15 (Ethylene glycol)</td>
</tr>
<tr>
<td><strong>Autoignition Temperature (°C):</strong></td>
<td>398 (Ethylene glycol)</td>
</tr>
<tr>
<td><strong>Melting Point/Range (°C):</strong></td>
<td>-13 (Ethylene glycol)</td>
</tr>
<tr>
<td><strong>Boiling Point/Range (°C):</strong></td>
<td>200 (Ethylene glycol)</td>
</tr>
<tr>
<td><strong>pH:</strong></td>
<td>8.0 - 10.0</td>
</tr>
<tr>
<td><strong>Viscosity:</strong></td>
<td>N Av</td>
</tr>
<tr>
<td><strong>Total VOC (g/Litre):</strong></td>
<td>N Av = Not available, N App = Not applicable</td>
</tr>
</tbody>
</table>

(Typical values only - consult specification sheet)

N Av = Not available, N App = Not applicable
10. STABILITY AND REACTIVITY

Chemical stability: This material is thermally stable when stored and used as directed.

Conditions to avoid: Elevated temperatures and sources of ignition.

Incompatible materials: Oxidising agents.

Hazardous decomposition products: Oxides of carbon and nitrogen, smoke and other toxic fumes.

Hazardous reactions: No known hazardous reactions.

11. TOXICOLOGICAL INFORMATION

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

Acute Effects

Inhalation: Material may be an irritant to mucous membranes and respiratory tract.

Skin contact: Contact with skin may result in irritation.

Ingestion: Harmful if swallowed. Swallowing can result in nausea, vomiting and irritation of the gastrointestinal tract.

Eye contact: May be an eye irritant.

Acute toxicity

Inhalation: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): LC50 > 20.0 mg/L for vapours or LC50 > 5.0 mg/L for dust and mist or LC50 > 20,000 ppm for gas

Skin contact: This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >2,000 mg/Kg bw

Ingestion: This material has been classified as a Category 4 Hazard. Acute toxicity estimate (based on ingredients): 300 - 2,000 mg/Kg bw

Corrosion/Irritancy: Eye: this material has been classified as not corrosive or irritating to eyes. Skin: this material has been classified as not corrosive or irritating to skin.

Sensitisation: Inhalation: this material has been classified as not a respiratory sensitiser. Skin: this material has been classified as not a skin sensitiser.

Aspiration hazard: This material has been classified as non-hazardous.

Specific target organ toxicity (single exposure): This material has been classified as non-hazardous.

Chronic Toxicity

Mutagenicity: This material has been classified as non-hazardous.

Carcinogenicity: This material has been classified as non-hazardous.

Reproductive toxicity (including via lactation): This material has been classified as non-hazardous.

Specific target organ toxicity (repeat exposure): This material has been classified as a Category 2 Hazard. Ingestion may result in kidney damage.
12. ECOLOGICAL INFORMATION

Avoid contaminating waterways.

**Acute aquatic hazard:** This material has been classified as non-hazardous. Acute toxicity estimate (based on ingredients): >100 mg/L

**Long-term aquatic hazard:** This material has been classified as non-hazardous. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data. Acute toxicity estimate (based on ingredients): >100 mg/L, where the substance is not rapidly degradable and/or BCF < 500 and/or log Kow < 4.

**Ecotoxicity:** No information available.

**Persistence and degradability:** No information available.

**Bioaccumulative potential:** No information available.

**Mobility:** No information available.

13. DISPOSAL CONSIDERATIONS

Persons conducting disposal, recycling or reclamation activities should ensure that appropriate personal protection equipment is used, see “Section 8. Exposure Controls and Personal Protection” of this SDS.

If possible material and its container should be recycled. If material or container cannot be recycled, dispose in accordance with local, regional, national and international Regulations.

14. TRANSPORT INFORMATION

**ROAD AND RAIL TRANSPORT**
Not classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail” and the “New Zealand NZS5433: Transport of Dangerous Goods on Land”.

**MARINE TRANSPORT**
Not classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea.

**AIR TRANSPORT**
Not classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air.

15. REGULATORY INFORMATION

This material is not subject to the following international agreements:
- Montreal Protocol (Ozone depleting substances)
- The Stockholm Convention (Persistent Organic Pollutants)
- The Rotterdam Convention (Prior Informed Consent)
- Basel Convention (Hazardous Waste)
- International Convention for the Prevention of Pollution from Ships (MARPOL)

This material/constituent(s) is covered by the following requirements:
- The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth).
- All components of this product are listed on or exempt from the Australian Inventory of Chemical Substances (AICS).
- All components of this product are listed on or exempt from the New Zealand Inventory of Chemical (NZIoC).
16. OTHER INFORMATION

Reason for issue: Revised

This Safety Data Sheet has been prepared by Chemical Data Services Pty Ltd on behalf of its client.

Safety Data Sheets are updated frequently. Please ensure that you have a current copy.

This information was prepared in good faith from the best information available at the time of issue. It is based on the present level of research and to this extent we believe it is accurate. However, no guarantee of accuracy is made or implied and since conditions of use are beyond our control, all information relevant to usage is offered without warranty. The manufacturer will not be held responsible for any unauthorised use of this information or for any modified or altered versions.

If clarification or further information is needed to ensure that an appropriate assessment can be made, the user should contact this company.

Our responsibility for product as sold is subject to our standard terms and conditions, a copy of which is sent to our customers and is also available upon request.